



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Further sites according to appendix

Scope

Fabrication of components/assemblies out of heat resistant alloys for the business areas gas turbines, aerospace, space and general industrial applications with the core competences forming (deep drawing and spinning), laser processing, water jet machining, welding, machining and nondestructive testing

Normative base

ISO 3834-2:2021

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2021

Reg. no. H45926
Page 1 of 3

Validity 08.05.2023–07.05.2026
Issue 08.05.2023

This certificate is valid in connection with ISO 9001 reg. no. 10406


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Appendix

Appendix of main certificate H45926



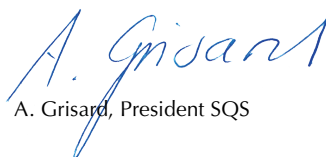
Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Central Function	Scope	Norm / Revision	Reg. no.	Validity
Franke Industrie AG Franke-Strasse 2 4663 Aarburg Switzerland	Fabrication of components/assemblies out of heat resistant alloys for the business areas gas turbines, aerospace, space and general industrial applications with the core competences forming (deep drawing and spinning), laser processing, water jet machining, welding, machining and nondestructive testing	ISO 3834-2:2021	H45926	08.05.2023 07.05.2026
Locations	Scope	Norm / Revision	Reg. no.	Validity
Franke Industrie AG Zweifelstrasse 1 8957 Spreitenbach Switzerland	Fabrication of components/assemblies out of heat resistant alloys for the business areas gas turbines, aerospace, space and general industrial applications with the core competences forming (deep drawing and spinning), laser processing, water jet machining, welding, machining and nondestructive testing	ISO 3834-2:2021	H45926	08.05.2023 07.05.2026

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Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135, 136 135, 136, 138	1, 2 8.1		3-12 mm FW- Ø 1-10 mm FW/ BW 1.4-16 mm	Vollanschluss manuell
131, 141 141 + 135	21, 22, 23, 24 8.1		1-3 mm & 3-6 mm BW ml 7.5 – 30.0 mm Ø > 150 mm	manuell Blech (T) gerundet Vollanschluss Manuell geschw. AD2000 HP1/2 Zulassung automatisches Schweissen
141	43 / 8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	43		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW 1-10 mm FW > 5 mm	manuell
141	8.1	43	BW 1-6 mm FW > 6.35 mm	manuell
141	43, 44		BW 0.75-10 mm FW > 5 mm	manuell
142	8.1		1-4 mm (ISO 15614-1) 1-2.2 mm (AD 2000)	BW, Vollmecha- nisch, pulsierend
141	7		BW / FW 1-3 mm	Flammentrichter

	Surname	First name	Description/Title
Welding supervisor:	DaFonseca Gloger	Francisco Sebastian	Schweissfachmann IWS
Deputizing:	DaFonseca Haliti	Francisco Asim	IWS IWP

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