



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Further sites according to appendix

Scope

Fabrication of components/assemblies out of heat-resistant alloys for the business areas gas turbines, aerospace and space with the core competences forming, laser processing, water jet machining, welding, machining and nondestructive testing

Normative base

ISO 3834-2:2005

**Quality requirements for the
fusion welding of metallic materials
Part 2, 1. Edition 2005**

Reg. no. H45926

Validity 08.05.2020–07.05.2023
Issue 07.04.2022


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality
and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



Appendix of main certificate Reg. no. H45926



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Central Function	Scope	Norm / Revision	Reg. no.	Validity
Franke Industrie AG Franke-Strasse 2 4663 Aarburg Switzerland	Fabrication of components/assemblies out of heat-resistant alloys for the business areas gas turbines, aerospace and space with the core competences forming, laser processing, water jet machining, welding, machining and non-destructive testing	ISO 3834-2:2005	H45926	08.05.2020 07.05.2023

Locations	Scope	Norm / Revision	Reg. no.	Validity
Franke Industrie AG Zweifelstrasse 1 8957 Spreitenbach Switzerland	Fabrication of components/assemblies out of alloys for the business areas gas turbines and general engineering, with the core competences forming, welding, machining and nondestructive testing	ISO 3834-2:2005	H45926	07.04.2022 07.05.2023



A. Grisard
 A. Grisard, President SQS

F. Müller
 F. Müller, CEO SQS

Swiss Association for Quality and Management Systems (SQS)
 Bernstrasse 103, 3052 Zollikofen, Switzerland





Attestation

The SQS herewith attests that the named below is qualified to carry out welding work in the areas specified below



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
141	8.1		1.4–2.6 mm	Längsschweissautomat
141	8.1		0.75–30 mm	Manuell
141	46		3–12 mm	Manuell
141	7.2	8.1	3–8 mm	Manuell
141	7.2		2–6 mm	Manuell
141	43		1–6 mm	Manuell
141	43		1–4 mm	Vollmechanisch
141	46		3–12.8 mm	Vollmechanisch
142	8.1		1–3.9	Vollmechanisch

Welding supervisor:	Surname	First name	Description / Title
Deputizing:	DaFonseca	Francisco	Level B
	Cotardo	Salvatore	Level B

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Franke Industrie AG
Zweifelstrasse 1
8957 Spreitenbach
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135, 136 135, 136, 138	1, 2 8.1		3-12 mm Rohr 1-10 mm Blech 1.4-16 mm	FW-Vollanschluss FW/ BW manuell
142	8.1		1-4 mm (ISO 15614-1) 1-2.2 mm (AD 2000)	BW, Vollmechanisch, pulsierend manuell
141	8.1		BW 1-10 mm FW > 5 mm	manuell
141	8.1	43	BW 1-6 mm Ø > 6.35 mm	manuell
141	43, 44		BW 0.75-10 mm FW > 5 mm	manuell
141 131, 141	7 21, 22, 23, 24		BW / FW 1-3 mm 1-3 mm & 3-6 mm	Flammentrichter manuell

	Surname	First name	Description/Title
Welding supervisor:	Gloger	Sebastian	Level B
Deputizing:	DaFonseca	Francisco	Level B

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