



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Scope

Manufacturing of components and assemblies made of heat resistant superalloys for the business areas of energy, aviation, and aerospace. Core competencies include forming technology, laser technology, water jet cutting, welding, machining, and non destructive testing.

Normative base

ISO 3834-2:2021

**Quality requirements for the fusion welding
of metallic materials**
Part 2, 1. Edition 2021

Reg. no. 45926
Page 1 of 2

Validity 08.05.2026–07.05.2029
Issue 08.05.2026


A. Grisard, President SQS


F. Müller, CEO SQS



sqs.ch



Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



Member of





Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Welding processes under ISO 4063	Materials group under ISO 15608	Other materials	Dimensions mm	Comments
135, 136 135, 136, 138	1, 2 8.1		3–12 mm FW Ø 1–10 mm FW/ BW 1.4–16 mm	Vollanschluss manuell
131, 141 141+135	21, 22, 23, 24 8.1		1–3 mm & 3–6 mm BW ml 7.5 – 30.0 mm Ø > 150 mm	manuell Blech (T) gerundet Vollanschluss Manuell geschw. AD2000 HP1/2 Zulassung
141	43/8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	43		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW 1-10 mm FW > 5 mm	manuell
141	8.1	43	BW 1-6 mm Ø > 6.35 mm	manuell
141	43, 44		BW 0.75-10 mm FW > 5 mm	manuell
142	8.1		1-4 mm (ISO 15614-1) 1-2.2 mm (AD 2000)	BW, Vollmechanisch, pulsierend
141	7		BW / FW 1-3 mm	Flammentrichter
145	8.1		BW 2 mm	Längsnaht am Rohr
147	8.1		BW 1.5 mm	Längsnaht am Rohr
21	43		1.6 / 0.5 / 1.6	Punktschweissen
21	43		1.0 / 1.0	Punktschweissen
21	43	8.1	1.0 / 1.0	Punktschweissen

	Surname	First name	Description/Title
Welding supervisor:	DaFonseca	Francisco	Schweissfachmann IWS
Deputizing:	Haliti	Asim	IWP

Reg. no. 45926
Page 2 of 2

Validity 08.05.2026–07.05.2029
Issue 08.05.2026

A. Grisard, President SQS

F. Müller, CEO SQS



Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



Member of

